

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Fire Damper EKO-RBG1, Ekovent AB

EPD of multiple products, based on the results of a representative product



EPD HUB, HUB-3103

Published on 03.04.2025, last updated on 03.04.2025, valid until 02.04.2030

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Ekovent AB
Address	Mejselgatan 7, Vellinge, Sweden
Contact details	info@ekovent.se
Website	www.ekovent.se

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, B2, B6, and modules C1-C4, D
EPD author	Van Dong
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification
EPD verifier	Elma Avdyli, as an authorized verifier acting for EPD Hub Limited.

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different

programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	EKO-RBG1
Additional labels	Appendix 1
Product reference	-
Place of production	Vellinge, Sweden
Period for data	2023
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	N/A

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg of EKO-RBG1-600x400 fire damper with electric actuator
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	2,72E+00
GWP-total, A1-A3 (kgCO ₂ e)	2,67E+00
Secondary material, inputs (%)	41,5
Secondary material, outputs (%)	59,9
Total energy use, A1-A3 (kWh)	9,03
Net freshwater use, A1-A3 (m ³)	0,17

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

EKOVENT is one of Sweden’s leading companies and has for more than 50 years developed, manufactured, and marketed products for ventilation and fire protection.

PRODUCT DESCRIPTION

EKO-RBG1 is a CE-approved multi-blade damper intended for fire sectioning or as protection against the spread of fire in ventilation systems. The damper is equipped with factory-fitted electrical actuator with spring return, end position contacts and thermal sensor.

The damper is available in two versions: EKO-RBG1-1 for mounting against wall/floor and EKO-RBG1-2 for mounting on a horizontal duct.

EKO-RBG1-1 is manufactured in a wide range of standard sizes from 200x200 mm to 800x800 mm. EKO-RBG1-2 is produced in standard sizes 200x200 mm to 1200-1000 mm.

This EPD covers some product sizes in the EKO-RBG1 series. GWP-total, GWP-GHG, and GWP-fossil values are presented in Appendix 1. The data used in this EPD are calculated based on one kilogram of the representative product, EKO-RBG1-600x400.

Further information can be found at www.ekovent.se.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	68	EU
Minerals	29	EU
Fossil materials	3	EU
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

Product’s biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0,011

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg of EKO-RBG1-600x400 fire damper with electric actuator
Mass per declared unit	1 kg
Functional unit	-
Reference service life	25 years

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	x	MND	MND	MND	x	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction / demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The raw materials and ancillary materials are transported to the production facility of Ekovent AB. It is assumed that all transport is carried out using lorries, with transport distances calculated from the suppliers' warehouses to the manufacturing site. After quality inspection at the production facility, steel components undergo punching and bending, while insulation materials are processed through milling. All components are then assembled.

The power required to produce the fire damper is sourced from 100% wind power, the facility is heated by biogas, and all production waste is transported by lorries to a recycling company. The finished product is packed in a manner appropriate for its specific size, using materials such as wooden pallets and cardboard.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions. A4 includes the transportation of the product and its packaging, shipped on pallets, to the installation site. An average transportation distance of 425 km is assumed.

The installation process (A5) is included and covers the energy use of 0.1 kWh per kg of product, based on the assumption of using an electric drill. There are no material losses during installation, and the environmental impact is limited to minimal electricity consumption. Waste management of the packaging is also included in A5. The cardboard packaging is assumed to be 90% recycled and 10% landfilled, while the wooden pallet is incinerated with energy recovery

PRODUCT USE AND MAINTENANCE (B1-B7)

At this stage, energy is consumed during the operation of the actuator. In standby mode, the actuator draws 2 W. Once per month, it performs a 60-second test cycle, during which the energy consumption increases to 7 W. The total annual energy consumption is calculated to be 17.52 kWh/year. According to industry standards, the estimated service life of the fire damper is 25 years. Since the product is primarily distributed within Sweden, the environmental impact has been modeled using the Swedish electricity mix. Replacement of components or part is not included.

Air, soil, and water impacts during the use phase have not been studied.

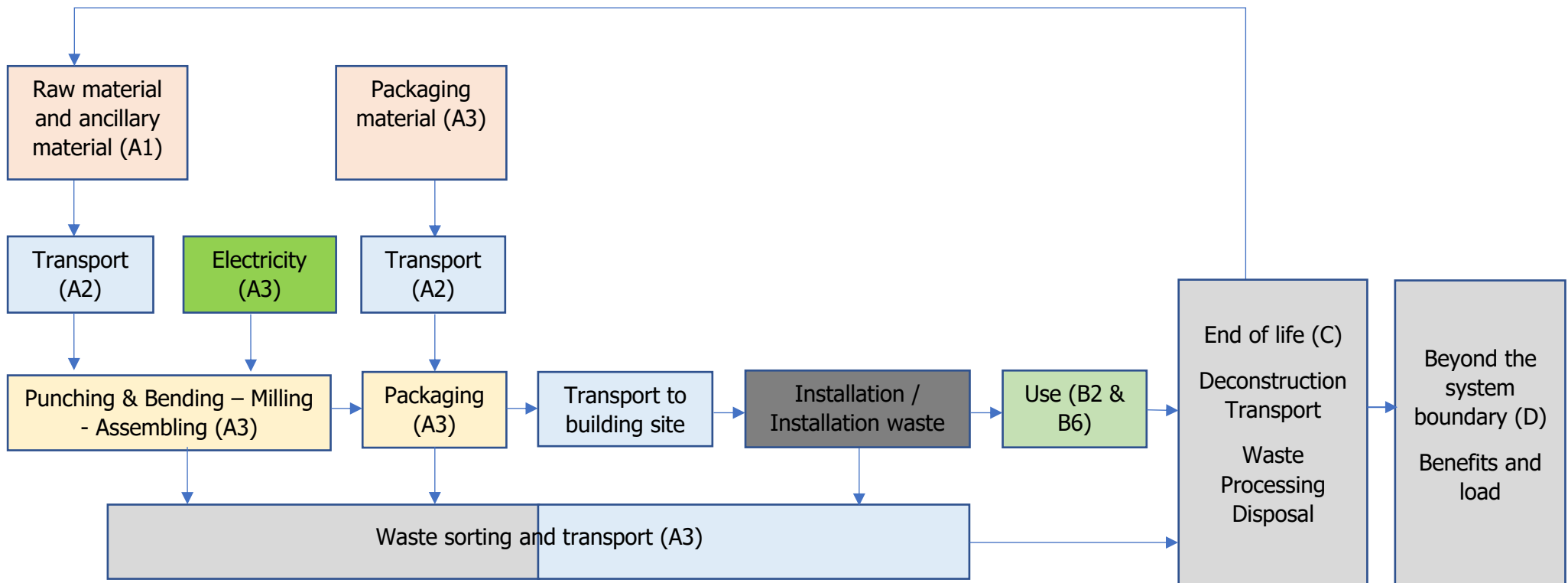
PRODUCT END OF LIFE (C1-C4, D)

Energy for deconstruction is included in C1. The transportation distance to the local recycling center is assumed to be 50 km, and the transportation method is assumed to be by lorry in C2.

Activities related to steel recycling are included in C3 and C4. For the steel content, a recycling rate of 85% and a landfill rate of 15% have been assumed. This is considered as the proportion of the material in the product that will be recycled in a subsequent system. External scrap in the raw material is also deducted and accounts for 20%. Hence, the net flow to be credited in Module D is 76%.

It is assumed that 70% of plastics are incinerated, with the remaining 30% being recycled. A conservative assumption has been made that calcium silicate are directed to landfill. For electronic components, 76.3% are recycled according to local statistics, while the remaining 23.7% are sent to landfill. Benefits and loads from the energy recovery processes of packaging materials are reported in module D.

MANUFACTURING PROCESS AND SYSTEM BOUNDARY



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	N/A

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10.1 and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	2,64E+00	4,94E-02	-1,75E-02	2,67E+00	9,84E-02	5,30E-02	MND	3,68E-04	MND	MND	MND	5,96E-01	MND	3,68E-04	9,49E-03	1,81E-02	3,84E-03	-7,88E-01
GWP – fossil	kg CO ₂ e	2,64E+00	4,94E-02	2,59E-02	2,72E+00	9,84E-02	8,93E-03	MND	3,30E-04	MND	MND	MND	5,36E-01	MND	3,30E-04	9,49E-03	1,81E-02	3,84E-03	-7,88E-01
GWP – biogenic	kg CO ₂ e	0,00E+00	0,00E+00	-4,37E-02	-4,37E-02	0,00E+00	4,37E-02	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
GWP – LULUC	kg CO ₂ e	7,31E-04	1,76E-05	1,71E-04	9,20E-04	3,53E-05	3,73E-04	MND	3,71E-05	MND	MND	MND	6,03E-02	MND	3,71E-05	3,41E-06	1,81E-05	1,71E-06	2,82E-04
Ozone depletion pot.	kg CFC-11e	2,21E-08	9,83E-10	4,11E-10	2,35E-08	1,96E-09	1,78E-10	MND	9,90E-12	MND	MND	MND	1,61E-08	MND	9,90E-12	1,89E-10	1,85E-10	1,12E-10	-5,16E-09
Acidification potential	mol H ⁺ e	1,04E-02	1,22E-04	1,69E-04	1,07E-02	2,05E-04	7,85E-05	MND	4,05E-06	MND	MND	MND	6,57E-03	MND	4,05E-06	1,98E-05	1,63E-04	3,83E-05	-3,72E-03
EP-freshwater ²⁾	kg Pe	2,14E-04	3,31E-06	1,50E-05	2,32E-04	6,62E-06	4,52E-06	MND	2,93E-07	MND	MND	MND	4,75E-04	MND	2,93E-07	6,39E-07	8,89E-06	5,10E-06	-3,37E-04
EP-marine	kg Ne	1,75E-03	3,49E-05	4,47E-05	1,83E-03	4,92E-05	2,47E-05	MND	5,97E-07	MND	MND	MND	9,68E-04	MND	5,97E-07	4,75E-06	3,89E-05	1,00E-05	-8,57E-04
EP-terrestrial	mol Ne	1,90E-02	3,78E-04	4,38E-04	1,98E-02	5,30E-04	2,40E-04	MND	6,10E-06	MND	MND	MND	9,89E-03	MND	6,10E-06	5,12E-05	4,08E-04	1,08E-04	-1,07E-02
POCP (“smog”) ³⁾	kg NMVOCe	5,97E-03	1,97E-04	1,51E-04	6,32E-03	3,40E-04	6,59E-05	MND	1,62E-06	MND	MND	MND	2,63E-03	MND	1,62E-06	3,29E-05	1,21E-04	3,92E-05	-3,10E-03
ADP-minerals & metals ⁴⁾	kg Sbe	1,33E-04	1,63E-07	5,41E-07	1,34E-04	3,27E-07	4,14E-07	MND	3,97E-08	MND	MND	MND	6,44E-05	MND	3,97E-08	3,16E-08	9,39E-07	9,37E-09	-7,56E-06
ADP-fossil resources	MJ	2,54E+01	6,95E-01	3,63E-01	2,64E+01	1,38E+00	5,02E-01	MND	4,42E-02	MND	MND	MND	7,17E+01	MND	4,42E-02	1,34E-01	1,89E-01	8,71E-02	-7,22E+00
Water use ⁵⁾	m ³ e depr.	1,04E+00	3,44E-03	1,15E-02	1,05E+00	6,88E-03	3,12E-02	MND	2,44E-03	MND	MND	MND	3,96E+00	MND	2,44E-03	6,64E-04	3,66E-03	5,26E-04	-1,44E-01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	5,02E-08	3,73E-09	2,48E-09	5,64E-08	7,25E-09	8,68E-10	MND	3,37E-11	MND	MND	MND	5,47E-08	MND	3,37E-11	6,99E-10	2,18E-09	6,07E-10	-6,07E-08
Ionizing radiation ⁶⁾	kBq 11235e	5,54E-02	8,92E-04	2,60E-03	5,89E-02	1,78E-03	3,18E-02	MND	3,17E-03	MND	MND	MND	5,15E+00	MND	3,17E-03	1,72E-04	1,62E-03	1,37E-04	2,40E-02
Ecotoxicity (freshwater)	CTUe	3,35E+01	9,19E-02	1,57E-01	3,37E+01	1,84E-01	8,36E-02	MND	5,54E-03	MND	MND	MND	8,98E+00	MND	5,54E-03	1,78E-02	1,18E-01	4,78E-02	-1,97E+00
Human toxicity, cancer	CTUh	1,80E-02	8,34E-12	3,21E-11	1,80E-02	1,65E-11	1,29E-11	MND	6,53E-13	MND	MND	MND	1,06E-09	MND	6,53E-13	1,59E-12	1,34E-11	1,48E-12	-1,79E-10
Human tox. non-cancer	CTUh	5,76E-08	4,38E-10	6,69E-10	5,87E-08	8,75E-10	7,58E-10	MND	3,41E-11	MND	MND	MND	5,53E-08	MND	3,41E-11	8,45E-11	8,42E-10	9,27E-11	-8,03E-09
SQP ⁷⁾	-	8,61E+00	4,17E-01	3,81E+00	1,28E+01	8,36E-01	1,32E-01	MND	1,04E-02	MND	MND	MND	1,69E+01	MND	1,04E-02	8,07E-02	3,48E-01	1,99E-01	-1,77E+01

6) EN 15804+A2 disclaimer for ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	2,19E+00	1,21E-02	2,76E+00	4,96E+00	2,42E-02	-3,38E+00	MND	3,03E-02	MND	MND	MND	4,92E+01	MND	3,03E-02	2,34E-03	3,46E-02	2,10E-03	-4,07E+00
Renew. PER as material	MJ	0,00E+00	0,00E+00	4,28E-01	4,28E-01	0,00E+00	-4,28E-01	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	2,19E+00	1,21E-02	3,19E+00	5,39E+00	2,42E-02	-3,81E+00	MND	3,03E-02	MND	MND	MND	4,92E+01	MND	3,03E-02	2,34E-03	3,46E-02	2,10E-03	-4,07E+00
Non-re. PER as energy	MJ	2,65E+01	6,95E-01	3,48E-01	2,75E+01	1,38E+00	5,02E-01	MND	4,42E-02	MND	MND	MND	7,17E+01	MND	4,42E-02	1,34E-01	3,95E-02	8,71E-02	-7,11E+00
Non-re. PER as material	MJ	2,15E-01	0,00E+00	7,99E-03	2,23E-01	0,00E+00	-7,99E-03	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	-2,15E-01	0,00E+00	0,00E+00
Total use of non-re. PER	MJ	2,67E+01	6,95E-01	3,56E-01	2,78E+01	1,38E+00	4,94E-01	MND	4,42E-02	MND	MND	MND	7,17E+01	MND	4,42E-02	1,34E-01	-1,76E-01	8,71E-02	-7,11E+00
Secondary materials	kg	4,15E-01	3,21E-04	6,68E-03	4,22E-01	6,42E-04	1,74E-04	MND	8,64E-06	MND	MND	MND	1,40E-02	MND	8,64E-06	6,20E-05	2,23E-04	2,75E-05	4,37E-01
Renew. secondary fuels	MJ	1,76E-04	4,06E-06	4,20E-03	4,38E-03	8,12E-06	7,56E-07	MND	3,93E-08	MND	MND	MND	6,37E-05	MND	3,93E-08	7,84E-07	1,05E-05	6,51E-07	1,41E-03
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m ³	1,68E-01	9,42E-05	2,79E-04	1,68E-01	1,89E-04	6,27E-04	MND	5,80E-05	MND	MND	MND	9,41E-02	MND	5,80E-05	1,82E-05	1,01E-04	-8,07E-04	-1,76E-03

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	2,21E-01	1,00E-03	3,77E-03	2,26E-01	2,01E-03	1,83E-03	MND	4,51E-05	MND	MND	MND	7,32E-02	MND	4,51E-05	1,94E-04	1,31E-03	1,58E-04	-2,57E-01
Non-hazardous waste	kg	3,67E+00	2,12E-02	6,03E-02	3,75E+00	4,24E-02	2,23E-01	MND	1,49E-03	MND	MND	MND	2,42E+00	MND	1,49E-03	4,10E-03	5,00E-02	1,05E+00	-2,02E+00
Radioactive waste	kg	1,57E-04	2,22E-07	6,64E-07	1,58E-04	4,43E-07	6,80E-06	MND	6,78E-07	MND	MND	MND	1,10E-03	MND	6,78E-07	4,28E-08	4,13E-07	3,35E-08	6,43E-06

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	2,82E-06	0,00E+00	0,00E+00	2,82E-06	0,00E+00	0,00E+00	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	3,75E-02	0,00E+00	1,00E-01	1,38E-01	0,00E+00	1,70E-02	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	5,99E-01	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	1,30E-05	0,00E+00	0,00E+00	1,30E-05	0,00E+00	2,02E+00	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy – Electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	9,10E-01	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	8,40E-03	0,00E+00	0,00E+00
Exported energy – Heat	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,11E+00	MND	0,00E+00	MND	MND	MND	0,00E+00	MND	0,00E+00	0,00E+00	4,70E-02	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO ₂ e	2,42E+00	4,91E-02	2,63E-02	2,50E+00	9,77E-02	9,43E-03	MND	3,70E-04	MND	MND	MND	6,00E-01	MND	3,70E-04	9,43E-03	1,80E-02	3,81E-03	-7,83E-01
Ozone depletion Pot.	kg CFC-11e	1,70E-08	7,82E-10	3,43E-10	1,81E-08	1,56E-09	1,50E-10	MND	8,58E-12	MND	MND	MND	1,39E-08	MND	8,58E-12	1,50E-10	1,53E-10	8,92E-11	-6,05E-09
Acidification	kg SO ₂ e	8,68E-03	9,55E-05	1,34E-04	8,91E-03	1,64E-04	6,11E-05	MND	3,39E-06	MND	MND	MND	5,50E-03	MND	3,39E-06	1,59E-05	1,31E-04	3,05E-05	-2,88E-03
Eutrophication	kg PO ₄ ³ e	1,71E-03	2,42E-05	1,47E-04	1,88E-03	4,15E-05	1,41E-05	MND	4,21E-07	MND	MND	MND	6,82E-04	MND	4,21E-07	4,01E-06	1,92E-05	8,12E-06	-6,02E-04
POCP (“smog”)	kg C ₂ H ₄ e	8,24E-04	9,65E-06	1,35E-05	8,47E-04	1,74E-05	4,17E-06	MND	1,83E-07	MND	MND	MND	2,97E-04	MND	1,83E-07	1,68E-06	7,87E-06	2,07E-06	-4,31E-04
ADP-elements	kg Sbe	1,33E-04	1,60E-07	5,33E-07	1,34E-04	3,20E-07	4,13E-07	MND	3,97E-08	MND	MND	MND	6,44E-05	MND	3,97E-08	3,09E-08	9,36E-07	9,17E-09	-7,54E-06
ADP-fossil	MJ	1,93E+02	6,80E-01	3,16E-01	1,94E+02	1,35E+00	8,14E-02	MND	2,33E-03	MND	MND	MND	3,79E+00	MND	2,33E-03	1,31E-01	1,62E-01	8,49E-02	-7,69E+00

ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG ⁹⁾	kg CO ₂ e	2,64E+00	4,94E-02	2,61E-02	2,72E+00	9,84E-02	9,30E-03	MND	3,68E-04	MND	MND	MND	5,96E-01	MND	3,68E-04	9,49E-03	1,81E-02	3,84E-03	-7,88E-01

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterisation factors for the flows - CH₄ fossil, CH₄ biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO₂ is set to zero.

APPENDIX 1. ADDITIONAL ENVIRONMENTAL INFORMATION

CLIMATE IMPACT VARIATION IN EKO-RBG1 SERIES (MODULES A1-A3)

The table below presents the total climate impact results for modules A1-A3 (Cradle-to-gate). Variation in impact is due to differences in material composition and size. GWP-TOTAL, GWP-FOSSILS, and GWP-GHG each show an approximate 30% difference between their highest and lowest values, measured per kilogram of fire damper.

RESULTS GWP-TOTAL FOR ALL DIMENSIONS

Dimension	GWP-Total (A1-A3) [kg CO2-eq/kg]	Article weight [kg/piece]	GWP-Total (A1-A3) [kg CO2-eq per 1 piece]
200 x 200	3,19	12	38,28
600 x 400	2,67	27	72,09
800 x 800	2,48	43	106,64
1200 x 1000	2,23	57	127,11

RESULTS GWP-FOSSIL FOR ALL DIMENSIONS

Dimension	GWP-Fossil (A1-A3) [kg CO2-eq/kg]	Article weight [kg/piece]	GWP-Fossil (A1-A3) [kg CO2-eq per 1 piece]
200 x 200	3,23	12	38,76
600 x 400	2,72	27	73,44
800 x 800	2,53	43	108,79
1200 x 1000	2,27	57	129,39

RESULTS GWP-GHG FOR ALL DIMENSIONS

Dimension	GWP-GHG (A1-A3) [kg CO2-eq/kg]	Article weight [kg/piece]	GWP-GHG (A1-A3) [kg CO2-eq per 1 piece]
200 x 200	3,23	12	38,76
600 x 400	2,72	27	73,44
800 x 800	2,53	43	108,79
1200 x 1000	2,27	57	129,39

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Elma Avdyli, as an authorized verifier acting for EPD Hub Limited.

03.04.2025

